

A METHOD OF ELECTROCOATING OF SMALL PARTS
WITH VARIOUS PAINTS

ABSTRACT OF THE DISCLOSURE

5 A barrel with small parts is rotatably mounted in an e-coating line including a coating section and a curing section. After coating of the parts within the coating section, the barrels are moved directly through the curing section. In both the coating section and the curing section, the barrels are rotated to create a complete coating of each part and to subsequently cure the coating within the same barrel.